

## ABSTRACT OF THE DISCLOSURE

In various exemplary embodiments of systems and methods according to this invention, fluid ejector is formed with orifice structures in fluid ejector print heads without defects, such as chipping of the orifice because dicing does not contact the orifice. A fluid ejector is formed with an orifice structure that can be formed in at least one layer of a fluid ejector head and the orifice structure is formed in such a way that the opening of the variously shaped orifice is offset forward or backward from the diced front face of the fluid ejector print head. The orifice structure allows dicing that does not contact the orifice structure.